APPENDIX

List of Reference Numbers:

- 1. Ball pivot
- 2. Pivot pin
- 3. Ball
- 5. Tubing
- 7. Shaped tubing
- 9. Contour
- 10. Housing part
- 11. Cut lines
- 12. Support
- 14. Interior support
- 15. Mold
- 16. Press
- 18. Contour
- 20. Molded part
- 22. Bellows seat
- 24. Bearing surface
- 26. Segments
- 28. Folded area
- 30. End cap
- 32. Rollover lip

- 34. Bellows
- 36. Ring
- 38. Ring
- 40. Molded part
- 42. Bellows seat
- 46. Upper portion
- 50. Molded part
- 52. Bellows seat surface
- 54. Lower bearing surface portion
- 56. Housing part portion
- 60. Housing part
- 62. Rollover edge
- 64. Passages
- 68. Flange part
- 70. Molded part
- 72. Bellows seat
- 74. Race portion
- 76. Race surface
- 80. Molded part
- 84. Bearing surfaces
- 86. Segments
- 88. Folded part

- 90. Housing part
- 92. Rollover edge
- 94. Bellows seat
- 96. Housing interior ribbing
- 97. Interior support ribbing
- 98. Housing outer ribbing